

# 6100A 6180A

# MODELS

# Ideal for:

- 21CFR Part II Applications
- Furnaces, NADCAP
- Water/waste water
- Power generation
- Sterilizers, autoclaves

# Features:

- Colour touchscreen display
- USB 'plug & play'
- Up to 48 Universal Inputs
- Up to 96MB non-volatile Flash memory
- 125ms Parallel sampling
- Compact Flash or Secure Digital Card
- Modbus master
- Ethernet TCP/IP



# **Paperless Graphic Recorders**

**Specification Sheet** 

The 6000 Series offer unrivalled input accuracy with a 125ms total sample rate for up to 48 input channels. Input channels are freely configurable to suit your process requirements. Each instrument has an intuitive, touch screen display to enable operators to clearly view process data in varying formats. All have onboard Flash data storage capability, Ethernet communication and choice of Compact Flash or SD Card. Data is stored in a tamper-resistant binary format that can be used for secure, long term records of your process. The 6000 Series is truly designed for todays networked world and can be accessed via a Local Area Network, dial-up connection, Intranet or Internet.

| Available<br>Features  |                                  |                        |  |  |
|------------------------|----------------------------------|------------------------|--|--|
|                        | 6100A                            | 6180A                  |  |  |
| Display                | 5.5" 1/4 VGA                     | 12.1" XGA              |  |  |
| Channels               | 18                               | 48                     |  |  |
| Relays                 | 16                               | 36                     |  |  |
| Events Inputs          | 24 (6 per o                      | ption card)            |  |  |
| Groups                 | 6 standard (                     | 12 optional)           |  |  |
| Auditor Features       | Lite or Ful                      | l available            |  |  |
| Virtual channels*      | 36, 96, 128                      |                        |  |  |
| Timers                 | Fitted as standard               |                        |  |  |
| Alarms                 | 4 per channel                    |                        |  |  |
| Batch                  | Optional                         |                        |  |  |
| Bridge- Remote         | Lite as standard (Full optional) |                        |  |  |
| viewing software       |                                  |                        |  |  |
| Screen builder         | 24 (op                           | tional)                |  |  |
| Security               | Unlimited unique                 | user names with        |  |  |
|                        | configurable access per          | missions and passwords |  |  |
| Configuration software | Stan                             | dard                   |  |  |
| Review/Quickchart Lite | Stan                             | dard                   |  |  |
| software               |                                  |                        |  |  |
| Standard views         | Vertical and hor                 | izontal trending,      |  |  |
|                        | Vertical and Hori                | zontal Bargraphs,      |  |  |
|                        | Circular Trend and               | • .                    |  |  |

<sup>\*</sup> Virtual channels can be configured as Maths, Totalisers, Counters or Comms

# **Data Logging and Archiving**

The 6000 Series recorders have internal Flash memory for secure data storage. They are also able to accept various removable media types (compact flash, SD card or USB memory stick). Data stored within the internal memory can be archived to the removable media on demand or at preset intervals. The 6000 will give indication of how long its internal memory and that of the removable media installed will last according to the configuration of the recorder.

All 6000s have Ethernet capability. The 6000 can be configured to archive to the removable media and / or over Ethernet. Archiving files over Ethernet effectively gives a secure, infinite archiving capacity.

Approximate duration for continuous recording of one Group of six channels, high compression:

| Archive  |           | Sample Rate |           |          |          |          |         |
|--|-----------|-------------|-----------|----------|----------|----------|---------|
| Media  | 0.125s    | 0.5s        | 1s        | 5s       | 10s      | 30s      | 60s     |
| 32Mb Internal<br>Flash (approx. 4<br>million samples)                      | 2.83 days | 11.3 days   | 22.6 days | 113 days | 226 days | 1.86 yrs | 3.7 yrs |
| 96Mb Internal<br>Flash (approx. 12<br>million samples)                     | 8.5 days  | 33.98 days  | 67.9 days | 339 days | 1.86 yrs | 5.5 yrs  | 11 yrs  |
| 64Mb CF/SD Card<br>or USB memory<br>stick (approx. 8<br>million samples)   | 5.66 days | 22.6 days   | 45.3 days | 226 days | 1.2 yrs  | 3.7 yrs  | 7.4 yrs |
| 256Mb CF/SD Card<br>or USB memory<br>stick (approx, 32<br>million samples) | 22.6 days | 90.6 days   | 181 days  | 2.4 yrs  | 4.9 yrs  | 14.8 yrs | 20 yrs  |
| 1Gb CF/SD Card<br>or USB memory<br>stick (approx. 125<br>million samples)  | 88 Days   | 354 days    | 1.9 yrs   | 9.6 yrs  | 19 yrs   | 58 yrs   | 116 yrs |
| Ethernet (FTP Server)  |           |             |           | Infinite |          |          |         |

# Time Synchronisation (SNTP)

The 6000 Series support Simple Network Time Protocol which, when enabled, updates the instrument time every 15 minutes from the configured SNTP server. The unit can also act as a Unicast SNTP server on the network, allowing client instruments to synchronise with the 6000 to a resolution of one millisecond.

# **Batch Recording**

Up to six user-defined fields can be used to enter batch specific data.

| Field Descriptor      | Operator entered batch information |
|-----------------------|------------------------------------|
| – up to 20 characters | – up to 60 characters              |

The user can choose to log any number of the given fields on start and / or stop of a batch. The information will appear on the chart as a message and cannot be separated from the process data to which it relates.

# **Auditor Features**

Designed to meet the requirements of the FDA Regulation 21 CFR Part 11 for Electronic Records and Signatures, this software option provides the 6000 Series with additional security such as password ageing, electronic signatures and time stamped audit trail.

# Modbus Master

Allows users to view data from multiple instruments connected either by a local Network connection using Modbus TCP, or a Serial connection using Modbus RTU,

# **Event Input**

The Event Input option offers six isolated event input circuits per board fitted. Triggered externally these discrete inputs can be used to initiate internal actions within the 6000 Series Paperless Graphic Recorder. For example they could be used to remotely start or stop a Batch.

# **ASCII Printer Output (Reports)**

Fitted as standard the ASCII text printer option provides the 6000 Series with the ability to generate up to 10 simple reports that can be directed to a Serial ASCII text printer. Reports, triggered by an event/job can be configured to contain parameters such as time and date, batch names, process values and user defined messages.

# Dynamic Host Configuration Protocol (DHCP)

Dynamic Host Configuration Protocol, the successor to BootP, allows a 6000 Series host to obtain Network parameters, such as IP address, Subnet Mask, default gateway and DNS server address dynamically. The implementation of DHCP on the 6000 Series significantly reduces the overhead for maintaining a network of instrumentation.

# **TECHNICAL SPECIFICATION**

### Recorder

Environmental performance

Operation: 0 to +50°C Temperature limits Storage: -20 to 60°C **Humidity limits** Operation: 5% to 80% RH Storage: 5% to 90% RH Protection IP65

Bezel and display: Sleeve: IP20 6100A Portable case option: IP21

Shock BS EN61010 Vibration (10 to 150Hz)

BSEN60873, Section 9,18 Altitude <2000 metres.

Approvals

Electromagnetic compatibility CE, cUL (EMC) UL file number

**Emissions and immunity** BS EN61326

Electrical safety

(BS EN61010) Installation cat. II; Pollution degree 2

INSTALLATION CATEGORY II

The rate impulse voltage for equipment on nominal 230V mains is 2500V.

Normally, only non-conductive pollution occurs. Occasionally, however, a temporary conductivity caused by condensation shall be expected

**Physical** Panel mounting DIN43700 Panel mounting angle ±45°

6100A Bezel size: 144 x 144mm.

Panel cutout dimensions: 138 x 138mm (both -0/+1mm)

Depth behind bezel rear face: 246.5mm (284 LTC) Weight: 3kg max. (5kg if fitted in portable case)

6180A Bezel size: 292 x 292mm

Panel cutout dimensions: 281 x 281mm (both -0/+1mm)

Depth behind bezel rear face: 261mm

7kg max. Weight:

Operator interface

Colour TFT LCD with cold cathode Туре

backlight, fitted with resistive, analogue,

Touch-Panel

Size and resolution Model 6100A: 1/4VGA (320 x 240 pixels) 5.5" Model 6180A: XGA (1024 x 768 pixels) 12.1"

**Power requirements** 

85 to 265V ac; 47 to 63Hz or Supply voltage Standard:

110 to 370V dc

Low voltage option: 20 to 42V RMS;45 to 400Hz or

20 to 54V dc

Power (Max) 60VA (Inrush current 36A)

Fuse type None Interrupt protection:

Standard: Holdup >200msec, at 240V ac,

with full load Low voltage option: 20msec at 20V dc or RMS, with full load

**Back-up Battery** 

Cable

Poly-carbonmonofluoride/lithium Type (BR2330) Part No. PA261095 Support time (RTC) 1 year min. with recorder unpowered

Replacement period

Stored data Time; date; values for totalisers, counters

and timers; batch data; Fvalue, Rolling average, Stopwatch etc.

**Ethernet communications** 

Type 10/100baseT Ethernet.

(IEEE802.3)

TCP/IP, FTP, DHCP, BOOTP, SNTP, Protocols

MODBUS, SMTP, ICMP

CAT5 Type: Maximum length: 100 metres

Termination: RJ45

# **Serial Communications Option**

No of Ports

Isolation (dc to 65Hz BS EN61010)

Protocol ASCII (typical applications: Input of ASCII string inputs from Barcode readers, Credit card readers etc.)

ASCII printer support Modbus RTU Master and Slave Installation category II;

Pollution degree 2 50V RMS or dc (basic insulation) Terminals to ground EIA232 or EIA485 (software selectable) Transmission standard

# **Input Board**

General

dc Volts, dc millivolts, Input types dc milliamps (with shunt), Thermocouple, 2/3-wire RTD Contact closure (not Channels 1, 7, 13, 19, 25, 31, 37, 43) >60 ms

Input type mix Freely configurable. Maximum number of inputs 6 per board

>16 bits, 2nd order delta sigma A/D conversion method See Table1 and Table 2 below. Input ranges Edge connector / terminal block Termination Noise rejection (48 to 62 Hz) Common mode: >140dB (channel to channel and channel to ground).

Series mode: >60dB. Maximum common mode voltage 250 Volts continuous Maximum series mode voltage 45mV at lowest range:

23.74 Volts peak at highest range.

Isolation

Channel to channel: 300V RMS or dc (double insulation) 300V RMS or dc (double insulation) Channel to common electronics: 300V RMS or dc (basic insulation) Channel to ground: (1 minute type tests)

Dielectric strength (BS EN61010) Channel to channel: 2500V ac

Channel to ground: 1500V ac

Insulation resistance >10MΩ at 500 V dc

38mV, 150 mV, 1 V ranges: >10MΩ; Input impedance

20V range:  $65.3k\Omega$ 50 Volts peak (150V with

attenuator) Open circuit detection + 57nA max

Recognition time 500msec Minimum break resistance  $10 M\Omega$ 

Update/archive rates

Over voltage protection

Input/Relay-output sample rate 8H7

Trend update 8Hz maximum

Archive sample-value Latest value at archive time Display value Latest value at display update time

(8Hz)

DC Input ranges

Shunt Externally mounted resistor

modules 0.1% of input

Additional error due to shunt Additional error due to attenuator 0.2% of input Performance

6100A/6180A See Table 1

Thermocouple data Temperature scale

ITS 90 Bias current 0.05 nA

Off, internal, external, remote Cold junction types CJ error 1°C max with inst. at 25°C

CJ rejection ratio 50:1 minimum

Additional error:

Upscale/downscale drive High, low or none selectable for each thermocouple channel

> 0.01°C (typ.) if high or low selected

Types and ranges See Table 3

| T/C Type  | Overall range | Standard                  | Max linearisation                            |
|-----------|---------------|---------------------------|--|
|           | (°C)          |                           | error  |
| В         | 0 to +1820    | IEC 584.1                 | 0 to 400°C = 1.7°C<br>400 to 1820°C = 0.03°C |
| С         | 0 to +2300    | Hoskins                   | 0.12°C                                       |
| D         | 0 to +2495    | Hoskins                   | 0.08°C                                       |
| E         | -270 to +1000 | IEC 584.1                 | 0.03°C                                       |
| G2        | 0 to +2315    | Hoskins                   | 0.07°C                                       |
| J         | -210 to +1200 | IEC 584.1                 | 0.02°C                                       |
| K         | -270 to +1372 | IEC 584.1                 | 0.04°C                                       |
| L         | -200 to +900  | DIN43710:1985 (To IPTS68) | 0.02°C                                       |
| N         | -270 to +1300 | IEC 584.1                 | 0.04°C                                       |
| R         | -50 to +1768  | IEC 584.1                 | 0.04°C                                       |
| S         | -50 to +1768  | IEC 584.1                 | 0.04°C                                       |
| Т         | -270 to +400  | IEC 584.1                 | 0.02°C                                       |
| U         | -200 to +600  | DIN43710:1985             | 0.08°C                                       |
| NiMo/NiCo | -50 to +1410  | ASTM E1751-95             | 0.06°C                                       |
| Ni/NiMo   | 0 to +1406    | lpsen                     | 0.14°C                                       |
| Platinel  | 0 to +1370    | Engelhard                 | 0.02°C                                       |
| Pt20%Rh/  | 0 to +1888    | ASTM E1751-95             | 0.07°C                                       |
| Pt40%Rh   |               |                           |  |

Table 3 Thermocouple types and ranges

Resistance inputs

Ranges (including lead resistance) 0 to 150  $\!\Omega$  , 0 to 600  $\!\Omega$  , 0 to 6k  $\!\Omega$ 

Influence of lead resistance

Error: Negligible Mismatch:  $1\Omega/\Omega$ Temperature scale ITS90 Accuracy and resolution See Table 2 RTD types and ranges See Table 4

| RTD Type | Overall range | Standard               | Max linearisation |
|----------|---------------|------------------------|-------------------|
|          | (°C)          |                        | error             |
| Cu10     | -20 to +400   | General Electric Co.   | 0.02 °C           |
| Cu53     | -70 to ± 200  | RC21-4-1966            | <0.01°C           |
| JPT100   | -220 to +630  | JIS C1604:1989         | 0.01 °C           |
| Ni100    | -60 to +250   | DIN43760:1987          | 0.01 °C           |
| Ni120    | -50 to +170   | DIN43760:1987          | 0.01 °C           |
| Pt100    | -200 to +850  | IEC 751                | 0.01 °C           |
| Pt100A   | -200 to +600  | Eurotherm Recorders SA | 0.09 °C           |
| Pt1000   | -200 to +850  | IEC 751                | 0.01 °C           |

Table 4 RTD types and ranges

| Low    | High  | Resolution | Typical error             | Maximum error             | Worst case temp      |
|--------|-------|------------|---------------------------|---------------------------|----------------------|
| Range  | Range |            | (instrument at 20°C)      | (Instrument at 20°C)      | Performance          |
| -38mV  | 38mV  | 1.4µV      | 0.035% I/P + 0.031% range | 0.085% I/P + 0.052% range | 80ppm of I/P per °C  |
| -150mV | 150mV | 5.5µV      | 0.035% I/P + 0.028% range | 0.084% I/P + 0.039% range | 80ppm of I/P per °C  |
| -1V    | 1V    | 37μV       | 0.035% I/P + 0.024% range | 0.084% I/P + 0.029% range | 80ppm of I/P per °C  |
| -20V   | 20V   | 720µV      | 0.097% I/P + 0.027% range | 0.448% I/P + 0.033% range | 443ppm of I/P per °C |

Table 1 Voltage ranges - accuracy and resolution

| Low   | High  | Resolution | Typical error            | Maximum error             | Worst case temp     |
|-------|-------|------------|--------------------------|---------------------------|---------------------|
| Range | Range |            | (instrument at 20°C)     | (Instrument at 20°C)      | Performance         |
| Ω0    | 150Ω  | 5mΩ        | 0.027% I/P +0.034% range | 0.042% I/P + 0.110% range | 35ppm of I/P per °C |
| 0Ω    | 600Ω  | 22mΩ       | 0.027% I/P +0.035% range | 0.042% I/P + 0.065% range | 35ppm of I/P per °C |
| 0Ω    | 6kΩ   | 148mΩ      | 0.030% I/P +0.028% range | 0.045% I/P + 0.035% range | 35ppm of I/P per °C |

Table 2 Resistance ranges - accuracy and resolution

# **Analogue Output Board**

General

Max. number of output boards Four Number of outputs per board Two

Output ranges

Update rate

0 to 10V (source 5mA max.) Voltage: Current: 0 to 20mA (max. load 1K $\Omega$ )

Step response 250msec (10% to 90%) Linearity 0.024% of hardware range

Performance See table

| Performance in instrument at 20°C |               |                    |  |  |
|-----------------------------------|---------------|--------------------|--|--|
| Range Accuracy Temperature drift  |               |                    |  |  |
| 0 to 10V                          | 0.1% of range | ±0.12mV +0.022% of |  |  |
|                                   |               | reading per °C     |  |  |
| 0 to 20mA                         | 0.1% of range | ±1µA + 0.03% of    |  |  |
|                                   |               | reading per °C     |  |  |

**Safety isolation** Isolation Installation category II; (dc to 65 Hz; BS EN61010) Pollution degree 2 Output channel-to OP channel 300V RMS or dc (double insulation)

Output channel to ground 150V RMS or dc (basic insulation)

# **Transmitter PSU**

Isolated, 6100A recorder only

Number of outputs Three Output voltage 25V nominal Maximum current 20mA per output Isolation (dc to 65Hz BS61010) Installation category II; Pollution degree 2

Channel to channel: 100V RMS or DC (double

insulation)

Channel to ground: 100V RMS or dc (basic insulation)

Fuse (20mm Type T)

Supply voltage = 110/120V ac: 100mA Supply voltage = 220/240V ac:

## **Relay Output Board**

## General

Maximum number of relay boards

4 (max no of relay outputs = 16) 6100A 6180A 9 (max no of relay outputs = 36)

Number of relays per board

3 per C/O 4 per N/C 4 per N/O

Estimated mechanical life 30,000,000 operations

See 'Update rates' in 'Recorder Update rate

Specification' above

# AC load ratings

Derating

The figures give below are for restive loads for reactive or inductive loads, de-rate in accordance with Graph 1, in which

Actually measured results on

representative samples

Typical values according to

experience

Contact life = Resistive contact life x reduction

factor

Maximum switching power 500VA

250V providing this does not Maximum contact voltage

cause the maximum switching power (above) to be exceeded 2 Amps providing this does not

Maximum contact current cause the maximum switching

power (above) to be exceeded

# DC load ratings

Maximum switching power See Graph 2 for operating

volt/amp envelope

Maximum contact voltage/ See Graph 2 for examples

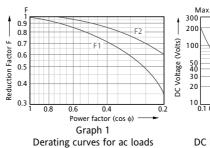
Current

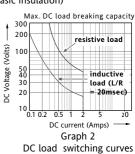
Safety isolation

Isolation (dc to 65Hz; BS EN61010) Installation category II; Pollution degree 2

300V RMS or dc Relay to Relay: (double insulation) 300V RMS or dc Relay to ground:

(basic insulation)





# **Event Input**

Number of inputs 6 discrete inputs

Maximum No. of boards 6100A

6180A

Isolation Event input to ground: 100V RMS or dc (basic

insulation)

Event input to Event input: Recognition levels

'Active': -30V to +0.8V 'Inactive': +2 to +30V 8Hz

Maximum frequency 62.5ms Minimum pulse width

Contact resistance Event: Active if resistance  $<35K\Omega$ 

Inactive if resistance >200K $\Omega$ Status not defined if 35K $\Omega$  < resistance <200K $\Omega$ between input terminal and

'C' terminal 10mA

Current sink (voltage I/P)

**Safety Isolation** 

Event input to ground 100V RMS or dc (basic insulation) Event input to Event input

0V

# **Portable**

# Portable option



6100A is available as a portable unit with either Thermocouple, General or HTM2010 connections.



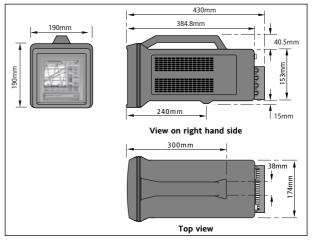
6180A is available with optional carry handle and feet for portability

| 6100A        | Max. No<br>of Inputs** | Option<br>Slots** | Relays | Serial<br>Comms | Transm'r<br>PSU | Event<br>I/P | Analogue<br>O/P |
|--------------|------------------------|-------------------|--------|-----------------|-----------------|--------------|-----------------|
| General      | 18                     | 4                 | Yes*   | Yes             | Yes*            | Yes*         | Yes*            |
| Thermocouple | 18                     | 0                 | No     | Yes             | No              | Yes*         | No              |
| HTM2010      | 18                     | 0                 | No     | Yes             |                 | No           | No              |

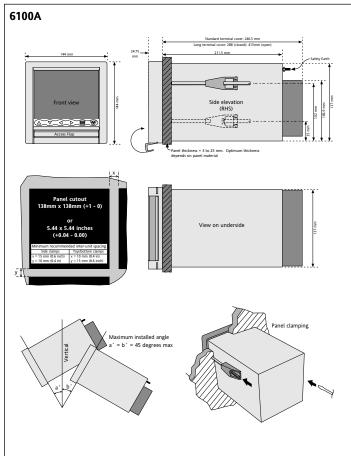
\*\* Mutually exclusive

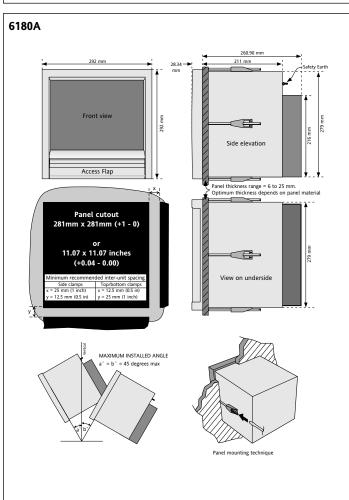
\* Requires one option slot

# PORTABLE MECHANICAL INSTALLATION



# **MECHANICAL INSTALLATION**

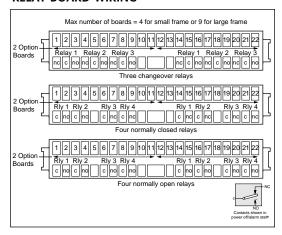




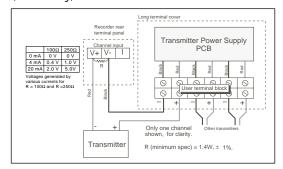
# **INPUT BOARD WIRING**

| 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 Charcels 1, 7, 19, 19, 25 2, 18, 12, 10, 25 3, 19, 19, 19, 19, 19, 19, 19, 19, 19, 19 | ] |
|--|---|
|--|---|

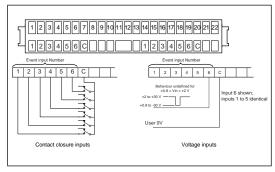
# **RELAY BOARD WIRING**



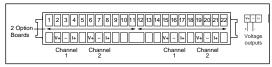
# **ISOLATED TRANSMITTER POWER SUPPLY WIRING** (6100A only)



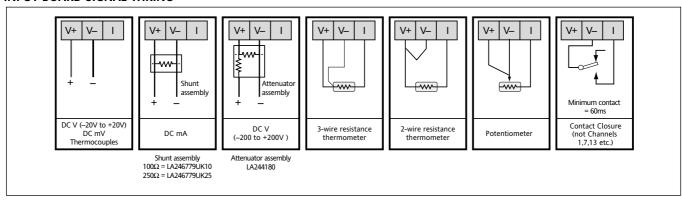
# **EVENT INPUT BOARD WIRING**

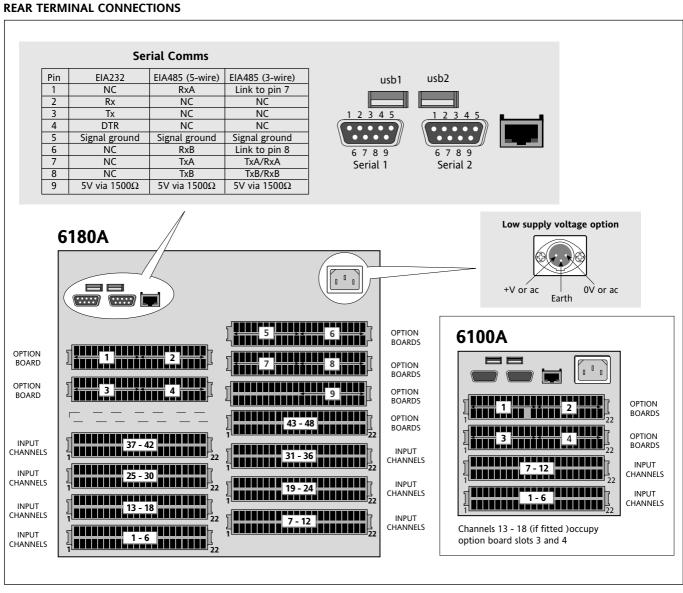


# **ANALOGUE OUTPUT WIRING**

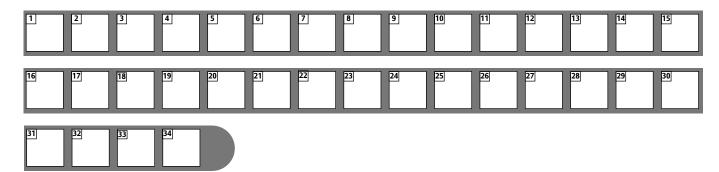


## INPUT BOARD SIGNAL WIRING





# ORDERING CODE



| 0  | <b>Model</b> 6100A 100mm TFT 1/4VGA Display                                  |
|----|--|
|    | 6180A 180mm TFT XGA Display  |
| 1  | Number of channels   |
|    | 0 Input channels   |
|    | 6 Input Channels   |
|    | 12 Input Channels  |
|    | 18 Input Channels       U18         24 Input Channels (6180A only)       U24 |
|    | 30 Input Channels (6180A only)   |
|    | 36 Input Channels (6180A only)   |
|    | 42 Input Channels (6180A only)   |
|    | 48 Input Channels (6180A only)   |
| 2  | Not UsedXXX  |
| 3  | Case Options   |
|    | Panel mounting   |
|    | General Portable (6100A only)  |
|    | Type K Thermocouple Portable (6100A only)                                    |
|    | Type J Thermocouple Portable (6100A only)                                    |
|    | Voltage Input only Portable (6100A only)PORTVTC                              |
|    | HTM2010/2030 Portable Test kit (6100A only)                                  |
|    | Carry Handle (Bezel Colour Silver, 6180A only)                               |
|    | Panel Mounting with Heavy Duty Case clamps (6180A only)                      |
| 4  | Lock   |
| 4  | Media lock not fitted  |
|    | Electronic Lock FittedLOCK   |
| 5  | Bezel Colour   |
|    | Silver including portable options  |
|    | Eurotherm Green  |
|    | BlackBLK   |
| 6  | Power Supply   |
|    | 90- 264 Vac (110-370Vdc) 45 –65 Hz   |
|    | 240Vac 45 –65 Hz with low inrush current to                                  |
|    | meet NAMURVH-NMR   |
|    | 24Vdc with low inrush current to   |
|    | meet NAMURVL-NMR   |
| 7  | 24V Isolated Transmitter Power Supply  |
|    | Not fitted   |
|    | 220 – 240Vac 3 channel TPS (6100A only)                                      |
| 8  | Non Standard   |
| Ü  | Non Standard Option  |
|    | No logo  |
| 9  | Internal Memory  |
|    | 32M Byte for history – approximately 4 million samples                       |
|    | 96M Byte for history – approximately 12 million samples                      |
| 10 | Removable Media  |
|    | Compact Flash and Front USB port   |
| _  | Secure Digital and Front USB portSD  |
| 11 | Memory Card Size   |
|    | Not fitted   |
|    | 256M byte Card (CF or SD, dependant on removable media type)256M             |
|    | 512M byte Card (CF or SD, dependant on removable media type)512M             |
|    | 1Gbyte Card (CF or SD, dependant on removable media type)                    |
|    |  |

| _  |  |
|----|--|
| 12 | USB Memory Stick Size Not fittedNOMS   |
|    | 64M byte USB Memory Stick  |
|    | 256M byte USB Memory Stick   |
|    | 512M byte USB Memory Stick   |
|    | 1G byte USB Memory Stick   |
| 13 | Rear USB   |
|    | No rear USB ports  |
|    | Two USB ports at rear of product   |
| 14 | Serial Communication Ports   |
|    | Not fitted   |
|    | Two EIA 232/422/485 Serial Ports   |
| 15 | Not UsedXXXX   |
| 16 | Calibration Certificates   |
|    | Not required   |
|    | Calibration certificate  |
| 17 | Changeover Relays Not fitted   |
|    | 3 changeover relays (1 option board)   |
|    | 6 changeover relays (2 option boards)  |
|    | 9 changeover relays (3 option boards)  |
|    | 12 changeover relays (4 option boards)   |
|    | 15 changeover relays (5 option boards, 6180A only)                               |
|    | 18 changeover relays (6 option boards, 6180A only)                               |
|    | 24 changeover relays (8 option boards, 6180A only)                               |
|    | 27 changeover relays (9 option boards, 6180A only)                               |
| 18 | Normally Closed Relays   |
|    | Not fitted   |
|    | 4 Normally Closed relays (1 option board)  |
|    | 8 Normally Closed relays (2 option boards)                                       |
|    | 12 Normally Closed relays (3 option boards)                                      |
|    | 16 Normally Closed relays (4 option boards)                                      |
|    | 24 Normally Closed relays (6 option boards, 6180A only)                          |
|    | 28 Normally Closed relays (7 option boards, 6180A only)28                        |
|    | 32 Normally Closed relays (8 option boards, 6180A only)32                        |
|    | 36 Normally Closed relays (9 option boards, 6180A only)                          |
| 19 | Normally Open Relays Not fitted  |
|    | 4 Normally Open relays (1 option board)  |
|    | 8 Normally Open relays (2 option boards)   |
|    | 12 Normally Open relays (3 option boards)  |
|    | 16 Normally Open relays (4 option boards)  |
|    | 20 Normally Open relays (5 option boards, 6180A only)                            |
|    | 28 Normally Open relays (7 option boards, 6180A only)                            |
|    | 32 Normally Open relays (8 option boards, 6180A only)32                          |
|    | 36 Normally Open relays (9 option boards, 6180A only)                            |
| 20 | Event Inputs   |
|    | Not fitted   |
|    | 06 Event Inputs (1 board)       .06         12 Event Inputs (2 boards)       .12 |
|    | 18 Event Inputs (3 boards)   |
|    | 24 Event Inputs (4 boards)   |
| 21 | Analogue Outputs   |
|    | None   |
|    | 2 Analogue Outputs (1 option board)  |
|    | 4 Analogue Outputs (2 option boards)   |
|    | 6 Analogue Outputs (3 option boards)   |
|    |  |
| 22 | Quantity of Shunts Enter quantity required                                       |
|    | Enter quantity required  |
|    |  |

| 23 | Shunt Value           Not required         NOS           100 ohm shunts         100           250 ohm shunts         250 |
|----|--|
| 24 | Quantity of Attenuators (100:1)       Enter quantity required  |
| 25 | Warranty Standard warranty   |
| 26 | Bridge Bridge Lite (supplied as standard)  |
| 27 | Review and Quickchart         Review and Quickchart Lite (supplied as standard)  |
| 28 | AuditorNOADTNot requiredNOADTAudit TrailALITEAuditor FullAFULL   |

| 29 | Security Manager                |
|----|---------------------------------|
|    | Not required                    |
| 30 | Groups                          |
|    | 6 Groups (supplied as standard) |
| 31 | Maths, Totalisers and Counters  |
|    | Not requiredMTC00               |
|    | 36 Virtual Channels             |
|    | 96 Virtual ChannelsMTC96        |
|    | 128 Virtual Channels            |
| 32 | Batch                           |
|    | Not required                    |
|    | Batch BATCH                     |
| 33 | Screen Builder                  |
|    | Not requiredNOSB                |
|    | Advanced Screen Builder         |
| 34 | Master Communications           |
|    | Not required                    |
|    | Modbus Master Communications    |

# **Eurotherm:** International sales and service

Understanding and providing local support is a key part of Eurotherm's business. Complementing worldwide Eurotherm offices are a whole range of partners and a comprehensive technical support team... a soothing melody to ensure you get a service you will want to go back to.

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